



INDEX

1.	ABOUT US	PAGE	03
1.	WOODGRAIN DESIGNS	PAGE	04 - 18
2.	STONE DESIGNS	PAGE	19 - 20
3.	FABRIC DESIGNS	PAGE	21 - 22
4.	SOLID DESIGNS	PAGE	23 - 28
5.	SURFACE DESIGNS	PAGE	29 - 31
6.	TECHNICAL SPECIFICATIONS	PAGE	32
7.	4' X 9' MFC DESIGNS	PAGE	33
8.	MELAMINE LAMINATED PLYWOOD	PAGE	34
9.	PET-HG HIGH GLOSS	PAGE	35
10.	PU LAMINATED BOARD	PAGE	36 - 37
11.	PLAIN PARTICLE BOARD	PAGE	38
12.	PLAIN MDF BOARD	PAGE	39
13.	PLAIN OSB BOARD	PAGE	40
14.	HDF DOOR SKIN	PAGE	41

EDGE BANDING

All our decorative panels can be supplied with matching edge banding upon request, subject to minimum order quantity (MOQ) requirements. Please check with our sales team for more information.



Green Panel Products (M) Sdn. Bhd. is a renowned producer of Melamine Faced Wood Panels, established on the principle that producing eco-friendly, high-quality decorative wood based products brings intrinsic value, personal satisfaction, and financial rewards. Since our inception in 2005 in Port Klang, we have earned a reputation for providing friendly and informal yet professional services to our customers.

Our manufacturing unit and warehouse facilities in Port Klang and Bukit Kayu Hitam enable efficient handling and distribution of stock to destinations across Malaysia, Asia, Europe, Middle East and the USA. Whether fulfilling a single pack order or an extended phased delivery schedule, we ensure each customer receives excellent service and care.

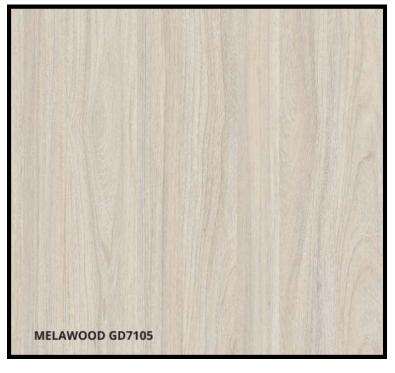
Our core focus lies in producing Melamine Faced Panels and other value-added woodbased panel products. We offer flexible lead times, custom designs tailored to specific applications, cost-effective manufacturing solutions, custom delivery schedules, and comprehensive administrative support.

Green Panel Products maintains a strong presence in various markets, including furniture manufacturing, wood panel trading, interior design, construction, and other sectors that utilize or trade surface-engineered wood panels.

Despite our rapid growth, we are committed to the personal and friendly service that has been the cornerstone of our success. We recognize our responsibility to the environment and strive to conduct our business in the most environmentally friendly manner possible.

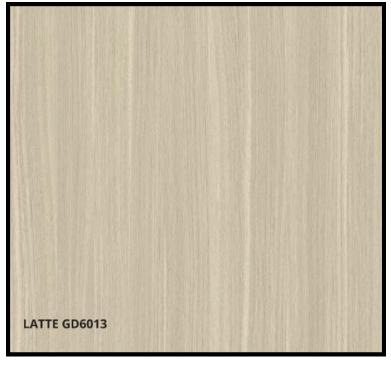


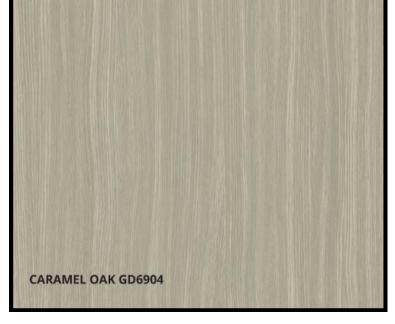






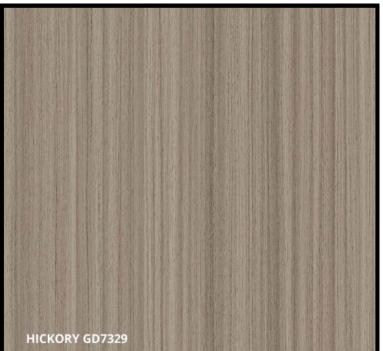


















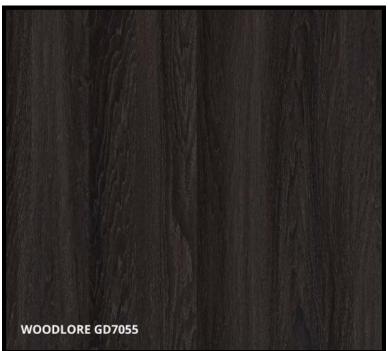




































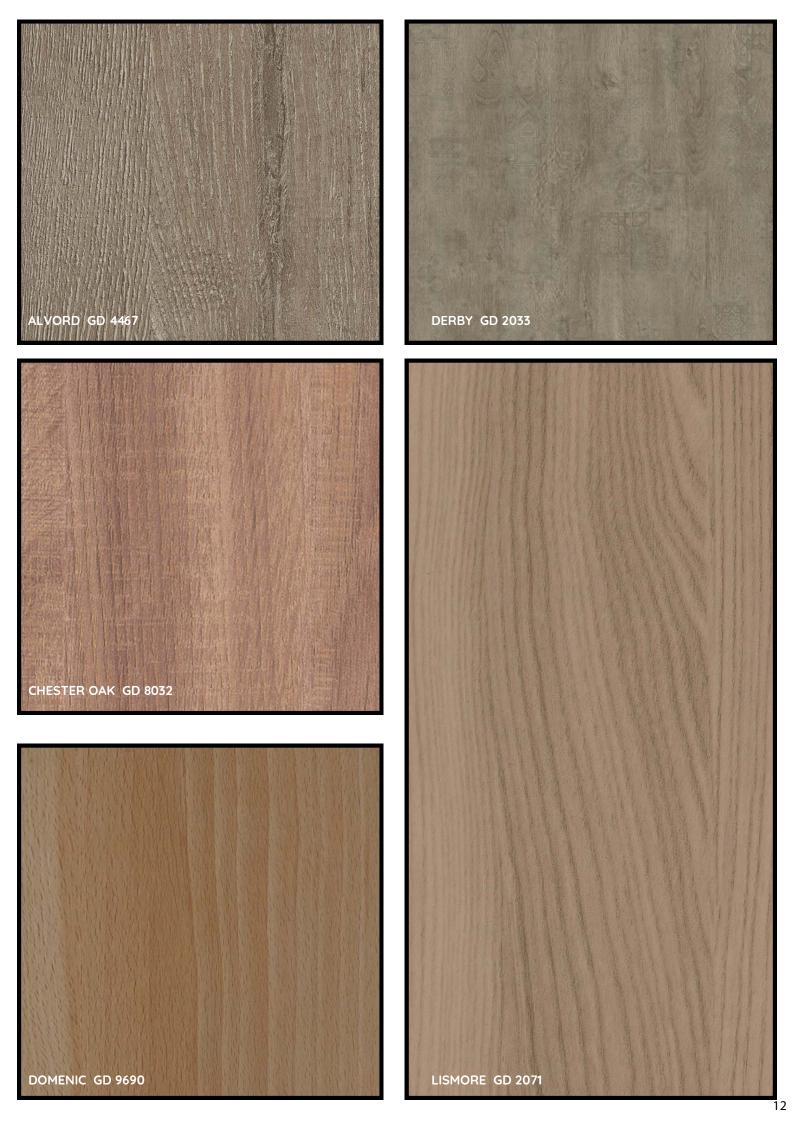






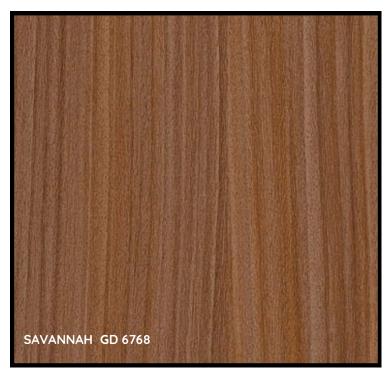


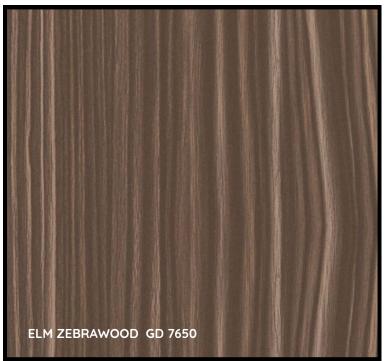












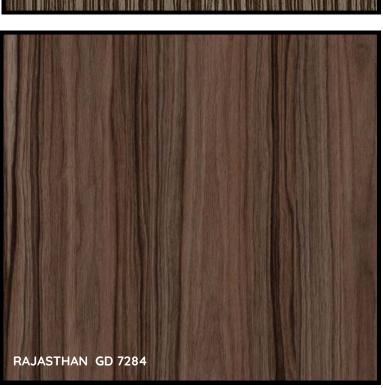






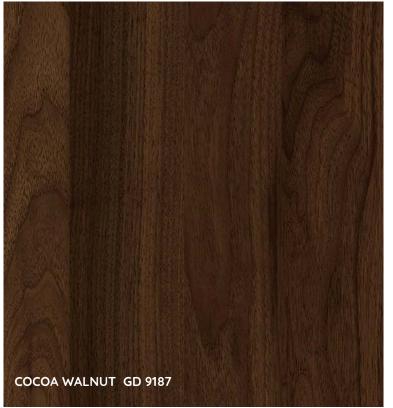


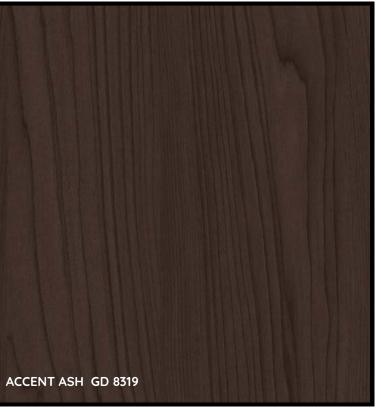








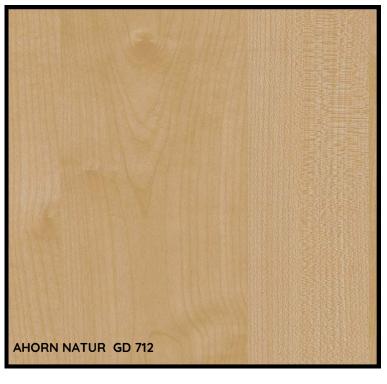






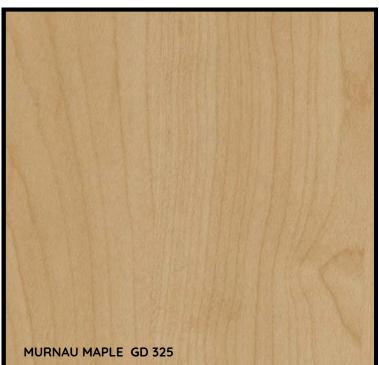




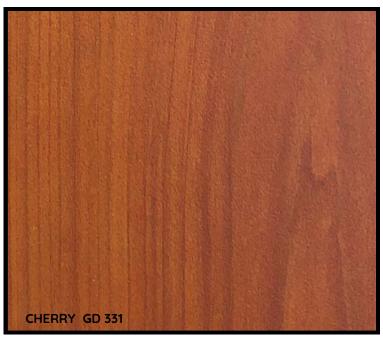




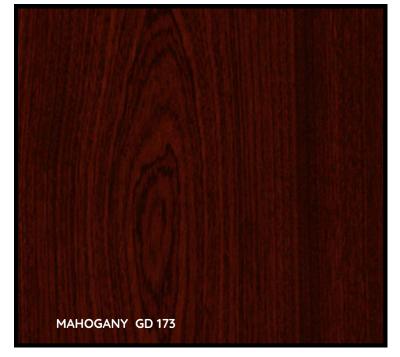






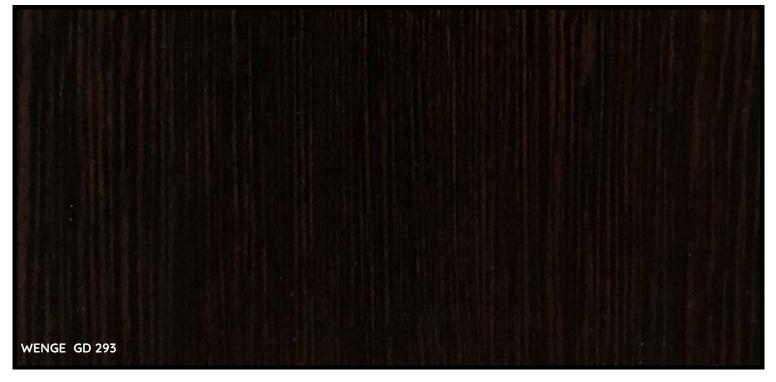












STONE

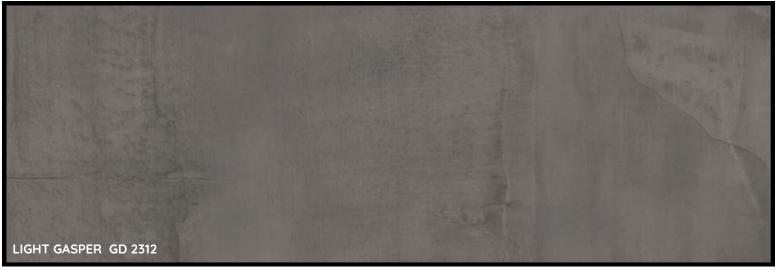


DESIGN



STONE DESIGN







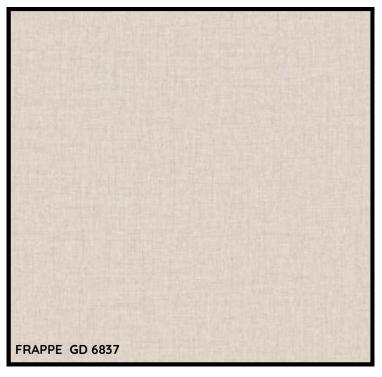
STONE DESIGN





- 0 0 0 0
- 0 0 0 0
- 0 0 0 0
- 0 0 0 0

Fabric Designs





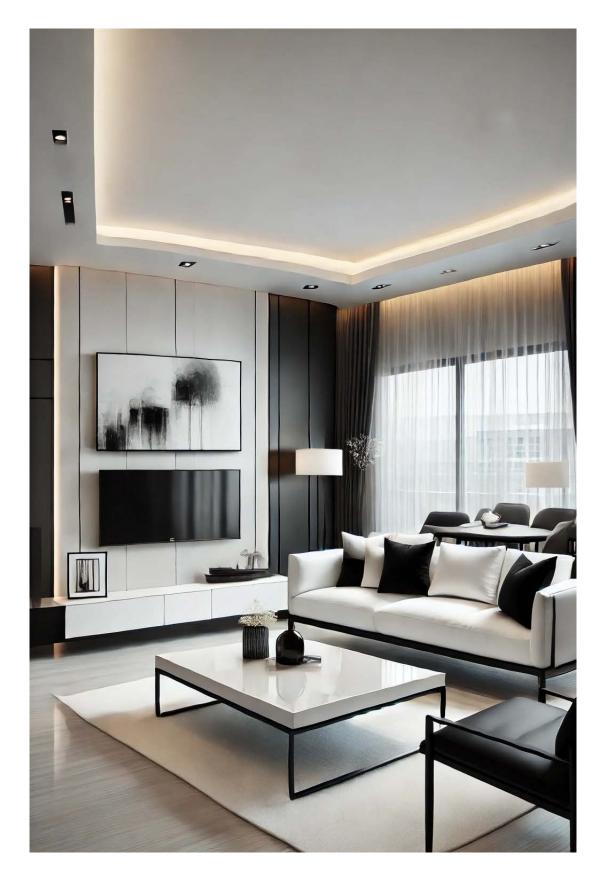




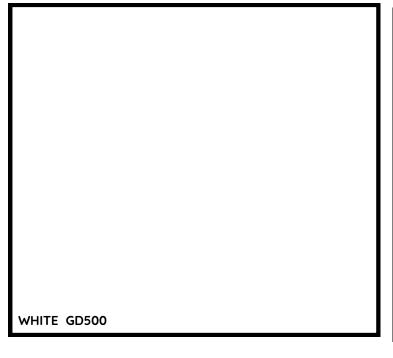
FABRIC DESIGNS



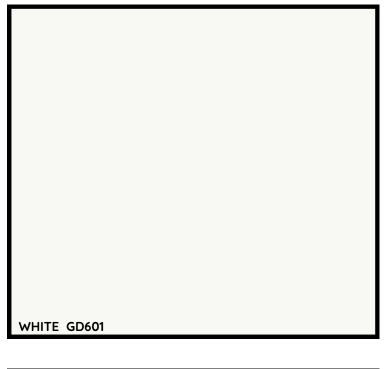
S

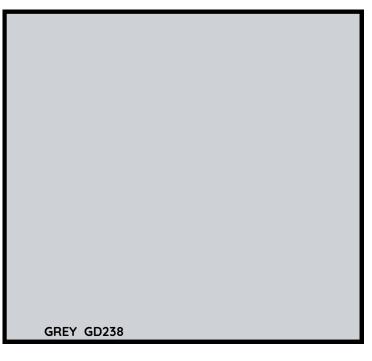


DESIGNS



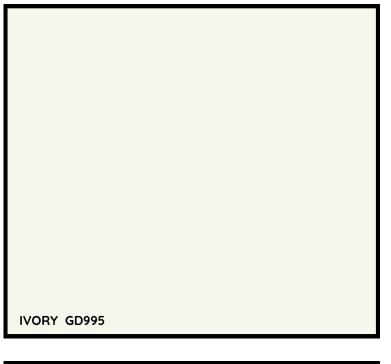






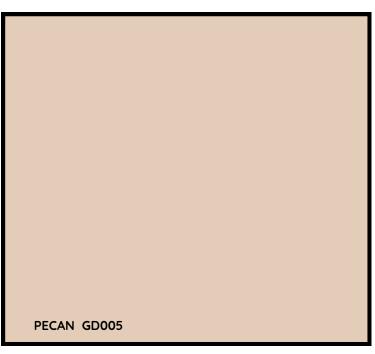


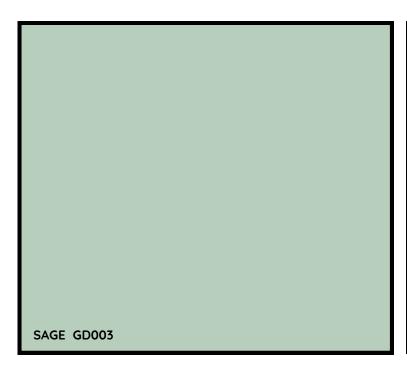




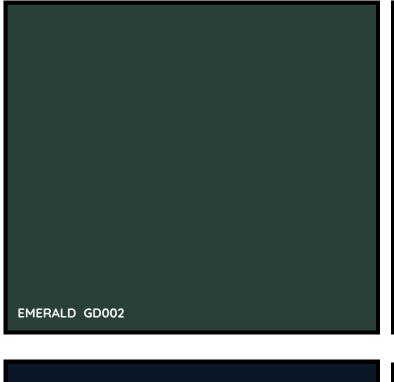




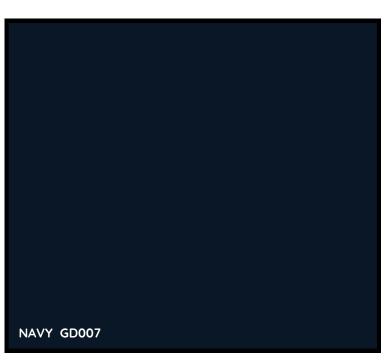




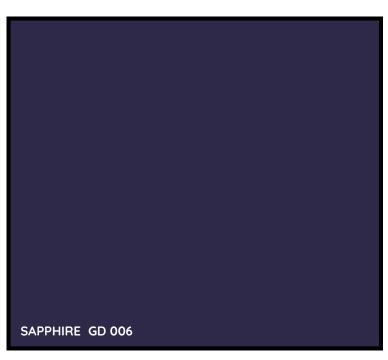




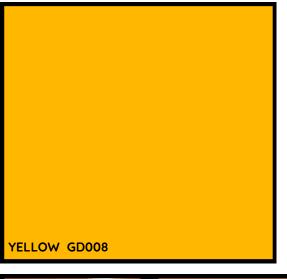










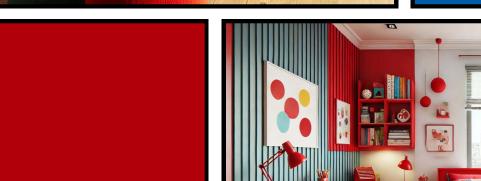


RED GD009









BLUE GD001

GRAPHITE GD200



BLACK GD400





Greendecor Surface Design





















Surface Design

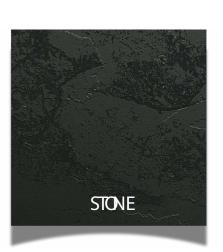


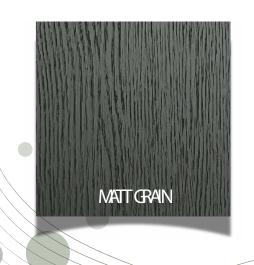




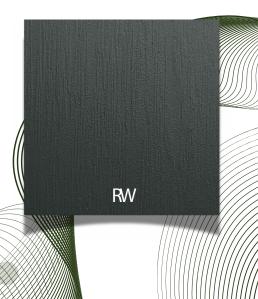














Surface Design







TECHNICAL SPECIFICATIONS

MEDIUM DENSITY FIBERBOARD PROPERTIES

PROPERTIES	•	ш	TOLEDANICE		BOARD THIC	RD THICKNESS RANGE (mm)						
PROPERTIES	5	UNIT	TOLERANCE	2.5 - 4	4 - 6	6 - 12	12 - 19	19 - 30				
Mechanical Propert	ies											
Modulas of Rupture		N/mm²	(Avg)	30	25	22	20					
Modulas of Elasticity		N/mm²	n ² (Avg) n/a 2700		2700	2500	2200 20					
Internal Bond		N/mm²	(Avg)	0.65	0.65	0.60 0.55		0.50				
Surface Soundness		N/mm²	(Avg)	2600	2600	2400	2400	2200				
	Face	Newton	(Avg)	n/a	n/a	n/a	1000	900				
Screw Holding	Edge	Newton	(Avg)	n/a	n/a	n/a	800	600				
Physical Properties												
Thickness Tolerance		mm	(Avg)	± 0.2mm max in thickness								
Size Tolerance		mm	(Avg)	± 0.2mm max in length and width								
Squareness		mm	(Avg)	± 2mm								
Density		kg/m³	(Avg)	770 - 800	750 - 800	710 - 760	690 - 720	680 - 710				
Water Absorption (24	hr)	%	(Avg)	60	50	30	25	20				
Thickness Swelling		%	(Avg)	35	30	15	12	10				
Chemical Properties	;	·					<u> </u>					
Formaldehyde	E2		(Avg)	←		> 8 - 30		>				
Emission	E1	mg/100g	(Avg)	←		> 5 - 8		>				
(Method : EN120)	EO	1	(Avg)	+		≤ 5		>				

PARTICLE BOARD PROPERTIES

PROPERTY	FC	UNUT	TOLEDANICE	BOARD THICKNESS RANGE (mm)							
PROPERTI	E5	UNIT	TOLERANCE	9 - 12	15 - 18	20 - 25	28 - 30				
Mechanical Properti	es				•		•				
Modulas Of Rupture		N/mm²	(Avg)	≥ 10.5	≥ 10.0	≥ 10.0	≥ 8.5				
Internal Bond		N/mm²	(Avg)	≥ 0.28	≥ 0.24	≥ 0.20	≥ 0.17				
Surface Soundness		N/mm²	(Avg)	≥ 0.8							
Carou Holding	Face	Newton	(Avg)	No Testing	≥ 400						
Screw Holding	Edge	Newton	(Avg)	No Testing		≥ 350					
Physical Properties											
Density		kg/m³	(Avg)	690 - 720	660 - 690	630 - 670	610 - 650				
Moisture Content		%	(Avg)	←	3.5 -	3.5 - 10.0					
Thickness Swelling		%	(Avg)	←	≤ 8	≤ 8.0					
Thick Tolerance		mm	(Avg)	←	≤ ± (→					
Squareness		mm/m	(Avg)	←	≤ ± 2.0		\rightarrow				
Chemical Properties											
Formaldehyde	E2		(Avg)	←	> 8 -	30	→				
Emission	E1	mg/100g	(Avg)	←	> 5	- 8	→				
(Method : EN120)	EO	1	(Avg)	—	≤ 5	5	\rightarrow				

MELAMINE SURFACE PROPERTIES

TEST	TEST METHOD	RESULT
	1. Lighted cigarette placed on surface of test sample	1. Stain easily removed by wet cloth
Heat Resistant	2. Sample placed in oven and baked at 70°C for 24 hours	No hairline cracks observed using a 6x magnifying glass
	 Aluminium container cointaining oil superheated to 180°C placed on sample for 20 minutes 	3. No marks or any changes observed
Abrasion Resistant	Taber abraser applied at 500 gram on to sample surface	Insignificant abrasion of surface sample
Steam Resistant	Test sample placed on top of a beaker o boiling water for an hour	No fault observed
Chemical or Stain Resistant	Surface of test sample exposed to various chemicals and stains: Alkali, Alcohol, Petroleum Product, Coffee, Animal Oil, Vegetable Oil/Sauce, Soup/Detergent, Tea, Vinegar, Sugar, Ink, Lip-Stick, Nail-Polish, Milk/Milk Product, Ammonium Chloride Shoe-Polish	No fault or stains observed on sample in all cases



4' x 9'
1220mm x 2745mm

Melamine Laminated Particle Board

Product Specification

Size: 4' x 9' (1220 m m x 2745 m m)

Type: HMR/E1-Particle Board

Thickness: 16mm & 18mm



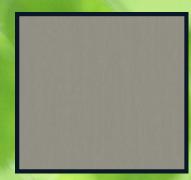
Folk (GD 9022) - FG



Cottage (GD 9020) - WR



Pacific Oak (GD 9019) - FL2



Urba n (GD 9015) - WR



Threads (GD 9016) - TXM



Caroline (GD 9021) - WR



La va (GD 9024) - FG



Ze bra no (GD 9011) - FL2



Almond (GD 9023) - WR



Elegance (GD 9017) - FG



Mystique (GD 90 18) - FG



Pristine (GD 9012) - FL2



Forest White (GD 9013) - FL2



MELAMINE LAMINATED PLYWOOD

Melamine Laminated Plywood combines the strength of plywood with the durability and aesthetic appeal of decorative melamine surface. This innovative material features a core of layered wood veneers, bonded under high pressure and temperature, topped with a melamine decorative paper. The result is a versatile, waterproof and scratch resistant surface ideal for cabinetry, furniture, and interior home furniture projects. Its variety in textures and colors, from solid to woodgrain finishes, offers designers flexibility while ensuring long-lasting beauty and easy maintenance for homeowners.













SIZE: 4' X 8'

THICKNESS: 3MM, 6MM, 16MM, 18MM



CELTIC ASH (GDMP 0595)





MIDNIGHT OAK (GDMP 7210)





VINEWOOD (GDMP 7577)





NOCE CAPPUCINO (GDMP 7711)





PET-HG (High Gloss)

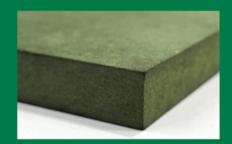


Stunning High-Gloss Finish

PET-HG panels are renowned for their ability to provide a luxurious high-gloss surface, effectively elevating and augmenting the overall visual appeal of furniture and interior spaces.

Moisture-Resistant Excellence

Our PET-HG composite features an HDMR(High-Density Moisture Resistant Board) core with a density exceeding 850 kg/m³ and exceptional moisture resistance for high-humidity areas.





Size / Dimension / Design Availability

The size availability of PET-HG panels are available with a finish product thickness of 18.5mm on 4' x 8' and 4' x 10' with 4 range of premium glossy solid colors (White, Black, Grey and Graphite).

Core(HDHMR)



Borer & Termite Resistance



Fungal Resistance



High Density & High Moisture Resistance HDF Board

Surface



Water Proof



Eco Friendly Product



Scratch Resistance



Chemical Resistance

DESIGNS AVAILABLE











PU LAMINATED BOARD

Paper Laminated Board is a decorative paper with coatings such as Amino, PU and UV. Similar to PVC Overlay, both overlay's are suitable to be pressed on panel boards such as Particle Board and MDF Board to be used as decorative panels. Decorative paper overlay wood panels are suitable for all types of in-door furniture and renovations.

Panel Size: 4' x 8' (1220mm x 2440mm)

Standard Thickness Particle Board: 12mm, 15mm & 18mm (Other thickness subject to stock availability)

Standard Thickness MDF Board: (Please contact sales representative)

Grades: E2, (E1, E0, CARB-P2 are subject to stock availability)

Note: Some thickness & grades require to have MOQ. Kindly refer to the sales person for more detail.







- The designs above are subject to stock availability and designs may change time-to-time.
- Kindly contact our sales team for the latest update on the color collection.



... Your Partner In Wood Panel Products...



PLAIN PARTICLE BOARD

PARTICLEBOARD, ALSO KNOWN AS CHIPBOARD IS A MULTI-PURPOSE MATERIAL AND OF THE MOST WIDELY-USED WOOD-BASED PANELS. PARTICLEBOARD PRODUCED FROM WOOD CHIP PARTICLES AND A BINDING RESIN. THE BOARD IS WIDELY USED FOR INTERIOR DECORATION APPLICATIONS FOR HOME, KITCHEN AS WELL AS OFFICE FURNITURE.

STANDARD THICKNESS: 09MM, 12MM, 15MM, 16MM, 18MM, 25MM

: 1830MM X 2440MM (6' X 8') 1220MM X 2440MM (4' X 8') PANEL SIZE

GRADES : UF (E0, E1, E2, F4****, CARB-P2) MUF (E1, E2) (OTHER GRADES ARE AVAILABLE ON

REQUEST)

NOTES : SOME THICKNESS & GRADES REQUIRE TO HAVE MOQ. KINDLY REFER TO THE

SALES PERSON FOR MORE DETAIL

Particle Board Technical Specifications BOARD THICKNESS RANGE (mm) **PROPERTIES** UNIT TOLERANCE 9 - 12 15 - 18 20 - 25Modulas of Rupture (Avg) ≥ 8.5 2200 ≥ 0.17 (Avg) (Avg) No Testing ≥ 400 (Avg) Screw Holding (Avg) No Testing **Physical Properties** 690 - 720 660 - 690 610 - 650 Density kg/m3 (Avg) 3.5 - 10.0 Moisture Content (Avg) ≤8.0 Thickness Swelling (Avg) Thick Tolerance ≤±0.3 mm (Avg) ≤ ± 2.0 5quareness mm/m (Avg) Chemical Properties (Avg) E2 Formaldehyde mg/100g (Avg) (Method: EN120)









... Your Partner In Wood Panel Products...



PLAIN MDF BOARD

MDF IS MADE BY BREAKING DOWN HARDWOOD OR SOFTWOOD RESIDUALS INTO WOOD FIBRES. IT'S DENSER THAN PLYWOOD AND STRONGER THAN CHIPBOARD, MAKING THE BOARD IDEAL FOR RENOVATIONS AND FURNITURE MANUFACTURING.

STANDARD THICKNESS: 2.5MM, 3MM, 6MM, 9MM, 12MM, 15MM, 16MM, 18MM, 25MM (OTHER THICKNESS

ARE AVAILABLE UPON REQUEST)

: 1830MM X 2440MM (6' X 8') 1220MM X 2440MM (4' X 8') PANEL SIZE

GRADES : UF (E0, E1, E2, F4***, CARB-P2) MUF (E1, E2) (OTHER GRADES ARE AVAILABLE ON

REQUEST)

NOTES : SOME THICKNESS & GRADES REQUIRE TO HAVE MOQ. KINDLY REFER TO THE

SALES PERSON FOR MORE DETAIL

Medium Density Fiberboard Technical Specifications **BOARD THICKNESS RANGE (mm) PROPERTIES** UNIT TOLERANCE 2.5 - 4 6 - 12Mechanical Properties Modulas of Rupture N/mm² 30 20 18 (Avg) Modulas of Elasticity 2500 2200 2000 N/mm² (Avg) 0.50 Internal Bond 0.65 0.65 0.60 0.55 N/mm² (Avg) 2400 2200 Surface Soundness N/mm² 2600 2400 (Avg) 2600 1000 900 Face Newton (Avg) n/a n/a Screw Holding Edge Newton (Avg) n/a n/a n/a 800 600 Thickness Tolerance (Avg) ± 0.2mm max in thickness Size Tolerance ± 0.2mm max in length and width Squareness (Avg) 770 - 800 750 - 800 690 - 720 680 - 710 kg/m³ Water Absorption (24hr) 20 (Avg) 35 30 12 Thickness Swelling 96 15 10 (Avg) **Chemical Properties** E2 (Avg) Formaldehyde E1 Emission mg/100g (Avg) (Method: EN120) Designs



...Your Partner In Wood Panel Products...



PLAIN OSB BOARD

ORIENTED STRAND BOARD (OSB) IS A TYPE OF ENGINEERED WOOD FORMED BY ADDING ADHESIVES AND THEN COMPRESSING LAYERS OF WOOD STRANDS (FLAKES) IN SPECIFIC ORIENTATIONS.

STANDARD THICKNESS: 9MM, 12MM, 15MM, 16MM, 18MM, 25MM

PANEL SIZE : 1220MM X 2440MM (4' X 8')

GRADES : E0, E1, E2 (OTHER GRADES ARE AVAILABLE ON REQUEST)

NOTES : SOME THICKNESS & GRADES REQUIRE TO HAVE MOQ. KINDLY REFER TO THE

SALES PERSON FOR MORE DETAIL

OSB (Oriented Strand Board) Technical Specifications

	UNIT	FINISHED BOARD THICKNESS (mm)																	
PROPERTIES	(mm)	8.0	9.0	10.0	11.0	12.0	13.0	14.0	15.0	16.0	17.0	18.0	19.0	20.0	21.0	22.0	23.0	24.0	25.0
Mechanical Propertie	s																		
Bending strength (MOR) - major axis	N/mm²	≥ 22	≥ 22	≥ 22	≥ 20	≥ 20	≥ 20	≥ 20	≥ 20	≥ 20	≥ 20	≥ 20	≥ 18	≥ 18	≥ 18	≥ 18	≥ 18	≥ 18	≥ 18
Bending strength (MOR) - minor axis	N/mm²	≥ 11	≥ 11	≥ 11	≥ 10	≥ 10	≥ 10	≥ 10	≥ 10	≥ 10	≥ 10	≥ 10	≥ 9	≥ 9	≥ 9	≥ 9	≥ 9	≥ 9	≥ 9
Modulus of elasticity in bending - major axis	N/mm²	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500	≥3,500
Modulus of elasticity in bending - minor axis	N/mm²	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400	≥1,400
Internal Bonding (IB)	N/mm²	≥0.34	≥0.34	≥0.34	≥0.32	≥0.32	≥0.32	≥0.32	≥0.32	≥0.32	≥0.32	≥0.32	≥0.30	≥0.30	≥0.30	≥0.30	≥0.30	≥0.30	≥0.30
Physical Properties																			
Density	kg/m³	700 ± 40	700 ± 40	700 ± 40	700 ± 40	700 ± 40	700 ± 40	700 ± 40	700 ± 40	680 ± 40	680 ± 40	680 ± 40	680 ± 40	680 ± 40	680 ± 40	680 ± 40	680 ± 40	680 ± 40	680 ± 40
Moisture Content (MC)	96	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12	2 - 12
Thickness Swelling (TS)	96	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20	≤ 20
Thickness Tolerance	mm	≤+0.8	≤+0.8	≤+0.8	≤+0.8	≤+0.8	≤ + 0.8	≤+0.8	≤ + 0.8	≤ + 0.8	≤+0.8	≤+0.8	≤ + 0.8	≤+0.8	≤+0.8	≤+0.8	≤ + 0.8	≤+0.8	≤ + 0.8
Width & Length Tolerance	mm	≤+3,0	≤+3,0	≤+3,0	≤+3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0	≤+3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0	≤ + 3,0
Squareness Tolerance	mm/ m	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0	≤ + 2.0
Chemical Properties																			
Formaldeyhde emission (EN 120) – OSB2-E2-UNSANDED	mg/100g	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30	8 - 30
Formaldeyhde emission (EN 120) – OSB2-E1-UNSANDED	mg/100g	≤8	≤ 8	≤ 8	≤8	≤8	≤ 8	≤ 8	≤8	≤8	≤8	≤8	≤8	≤ 8	≤ 8	≤ 8	≤ 8	≤ 8	≤ 8

Designs









... Your Partner In Wood Panel Products...



HDF DOOR SKIN

A FUSION OF HIGH DENSITY FIBERBOARD (HDF) MOULDED DOOR SKIN AND THE FASHIONABLE OAK WOOD GRAIN WITH HIGH QUALITY WOODEN FRAME CAN BE CUT OR DRILLED TO YOUR REQUIREMENT TO MAKE VR MOULDED DOOR.

HIGH QUALITY VR MOULDED DOOR SKIN IS PRE-COATED BY A SPECIAL PRIMER* AND EASY FOR INSTALLATION.

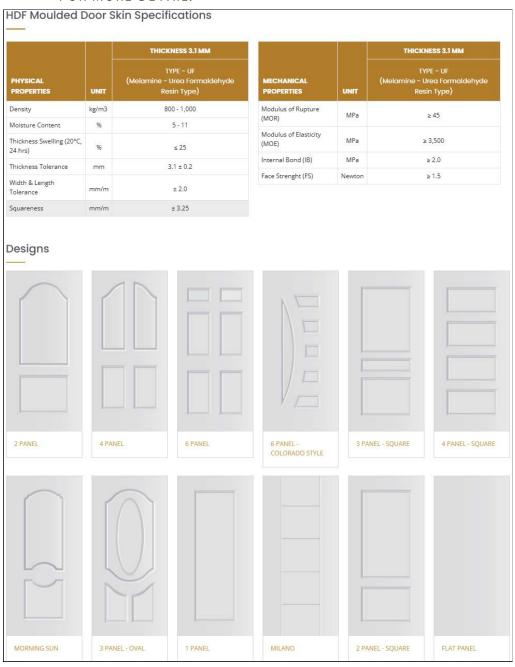
STANDARD THICKNESS: 3.1MM

PANEL SIZE : WIDTH - 648MM, 749MM, 800MM, 851MM, 901MM, 952MM. LENGTH - 2125MM.

COLOR : WHITE PRIMER COATED

NOTES : SOME DESIGNS REQUIRE TO HAVE MOQ. KINDLY REFER TO THE SALES PERSON

FOR MORE DETAIL.





FSC° CERTIFIED PRODUCTS ARE AVAILABLE UPON REQUEST.





The mark of responsible forestry

GREEN PANEL PRODUCTS (M) SDN. BHD.

LOT 8964, JALAN UDANG GALAH, TELOK GONG, 42000 PORT KLANG, SELANGOR, MALAYSIA.

TEL : +6 03 3134 1225 / 1227

FAX : +6 03 3134 1049

E-MAIL : marketing@greenpanel.com.my

WEBSITE: www.greenpanel.com.my



